

HUTCHISON
CALCULATOR N^o. 2

Formulae by **MUELLER CO.**

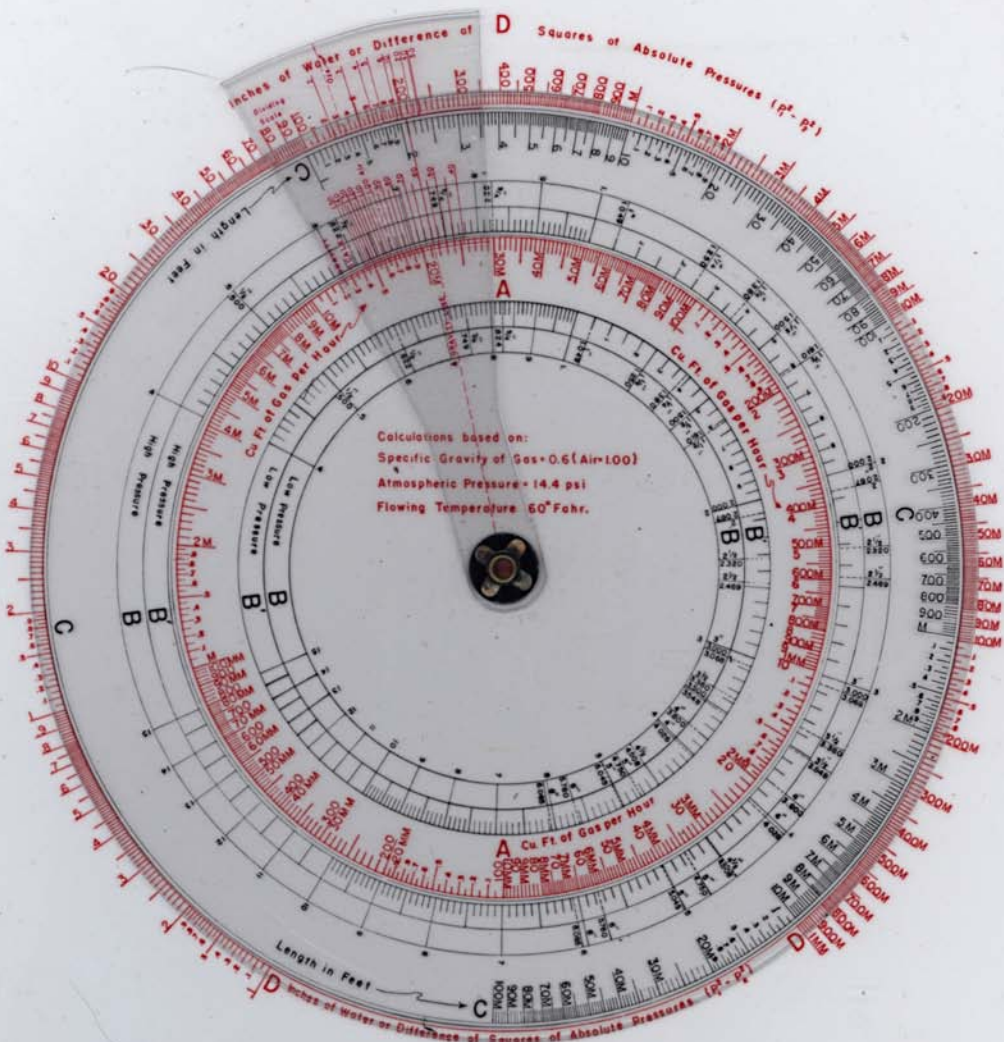
for gas and air flows in smooth tubing
and plastic pipe

MUELLER CO. *Decatur, Illinois*



THE HUTCHISON CALCULATOR NO. 2

FOR GAS AND AIR FLOWS IN
SMOOTH PIPE SUCH AS
PLASTICS, COPPER, BRASS, ETC.
FORMULAE BY MUELLER CO.
DECATUR, ILLINOIS



MUELLER CO. Since 1857
 GAS DISTRIBUTION PRODUCTS
 AND EQUIPMENT

BY
 ROBERT M. HUTCHISON
 HOUSTON, TEXAS

Bob Curry

How to use it:

The Hutchison Calculator No. 2 solves problems in the flow of gas or air in tubes and plastic pipe, using the Mueller Formulae.

For low pressure installations of smooth pipe such as plastics, copper, brass, etc. under 1 pound per square inch gage.

$$Q = \frac{2971}{G^{0.425}} \left(\frac{h}{L} \right)^{0.575} \times d^{2.725}$$

For high pressure installations of smooth pipe such as plastics, copper, brass, etc. over 1 pound per square inch gage.

$$Q = \frac{2826}{G^{0.425}} \left[\frac{P_1^2 - P_2^2}{L} \right]^{0.575} \times d^{2.725}$$

Q = rate of flow in cubic feet per hour of gas with standard conditions; that is, a pressure base of 14.7 pounds per square inch absolute and a temperature of 60° F.

G = specific gravity of the gas (air = 1)

h = pressure loss in inches of water column

d = actual internal diameter of pipe (in inches)

L = length of pipe run in feet

P₁ = inlet pressure in pounds per square inch absolute

P₂ = outlet pressure in pounds per square inch absolute

The formulae in simplified form are corrected to the following standard conditions:

14.4 pounds per square inch absolute atmospheric pressure

0.60 specific gravity

60° Fahr. flowing temperature

$$Q = 3792K \left(\frac{h}{L} \right)^{0.575} \quad \text{L.P.}$$

$$Q = 3608K \left[\frac{P_1^2 - P_2^2}{L} \right]^{0.575} \quad \text{H.P.}$$

$$K = d^{2.725}$$

There are four scales on the calculator, viz. A, B, B', C and D.

Scale A is the volume scale — cubic feet of gas per hour.

Scale B and B' are the pipe size scales. The nominal size and I.D. are shown for sizes varying from 1/8" to 6" nominal diameter on Scale B. If the I.D. being used is not shown on Scale B, it can be located on Scale B'.

The low pressure constants are located on the two inside circles marked B and B'.

The high pressure constants are shown on the circles located outside of Scale A in the circles marked B and B' — High Pressure. The inside pipe diameters shown in the circles marked B are those given in Specifications T.P. 2-52 and T.P. 3-52 for plastic pipe.

Scale C is the length scale; read in feet.

Scale D is the pressure drop scale and is read as inches of water column "h" or the difference of the squares of the absolute pressures (P₁² - P₂²).

The pressure table which accompanies the instrument gives the gage pressure and the square of the corresponding absolute pressure. The columns marked "P" give gage pressure and the columns marked (P+14.4)² give the square of the absolute. The pressure table is used in solving problems of flow where the line pressure exceeds 1 pound per square inch gage.

Operating the Instrument:

In general, the following four rules will solve most of the problems of flow.

1. To solve for pressure drop: (use the edge of the Indicator for aligning)
Set the mark indicating the size of pipe on Scale B or B' directly opposite the line indicating the volume on Scale A. Find length of line on Scale C and opposite on Scale D read the pressure drop in either inches of water for pressures below one pound gage or (P₁² - P₂²) the difference of the squares of the inlet and outlet absolute pressures.
2. To solve for volume:
Set the length of line on Scale C opposite the pressure drop on Scale D. Find the size of pipe on Scale B and opposite on Scale A read quantity of flow.
3. To solve for length of line:
Set the size of line on Scale B opposite flow on Scale A. Find pressure drop on Scale D and opposite on Scale C find length.
4. To solve for pipe size:
Set length of line on Scale C opposite pressure drop on Scale D. Find volume on Scale A and read on Scale B the pipe size nearest to this volume.

Use of Gravity Scale:

The calculations for gas solved on this instrument are based on 0.6 specific gravity, air being taken as 1.0; and it is therefore necessary to make corrections for specific gravity if the problem deals with a gas other than that of 0.6 sp. gr.

The gravity scale is located on the indicator and the volumes can be corrected as follows:

To correct 10M (10,000) cu. ft. of gas at .90 gr. to 0.6 gravity:

Set the line marked ".90" on the gravity scale over the "10,000" mark "10M" on Scale A and under the line marked ".60" on the gravity scale; read on Scale A 11,900 cu. ft., which is the corrected value.

To convert from .60 gravity to some other gravity, the operation is the reverse of the above.

ILLUSTRATIONS:

Solution of a few typical problems: (M=1,000; MM=Million)

High Pressure Gas:

Given 10,000 cu.ft. per hour at .8 sp.gr. Length 2,000 ft. Size 4". Initial pressure 10# per sq.in. gage. Find final pressure and drop.

1. Set .80 on gravity scale over the 10M mark on Scale A.
2. Revolve sliding circle until the line marked 4" (use outside circles) for the specification desired, which in this case we will assume is 4.026 (T.P. 2-52) which is under the point .60 line on the gravity scale.
3. Now on Scale C find 2,000 ft. and opposite on Scale D read 20. This is the difference of the squares of the absolute pressures.
4. Now consult the pressure table, and opposite 10#, the initial pressure, find in the next column the value 595, subtract 20 (the amount found above) from this value, leaving 575. Find 575 or value closest to it in the column of squares on the pressure table, and in the column on the left read 9.6, which is the final pressure.
5. The pressure drop is 10# minus 9.6 = 0.4.

In the above problem if 10# were the final pressure and the initial pressure were sought, the value would be added to 595, giving 605 and the initial pressure would be found to be 10.2#.

Low Pressure Gas:

Given 10,000 cu. ft. of gas at .80 sp. gr. Size of line 4". Length 2,000 ft. Find pressure drop in inches of water.

1. Set .80 on gravity scale over 10M cu. ft. on Scale A.
2. Revolve sliding circle until the line for 4" pipe (use inside circles for L.P.), selecting the desired I.D. pipe specification which we will assume to be T.P. 2-52 or 4.026, is under the .60 line on the gravity scale.
3. Find length 2000 (2M) on Scale C and opposite on Scale D find 18.5", the pressure drop in inches of water.

If the result is desired in ounces, move the indicator until the line marked OZS is over the 18.5 line and at the left edge of the indicator read on Scale A 10.7 ounces.

To change from ounces to inches, reverse this operation.

Now suppose there were 50 customers being supplied, at regular intervals, from this line, and that all of the 10,000 cu. ft. of gas were being used by these customers, each using the same amount, then the pressure drop would be less than that calculated in the above problem; and in order to find what the drop would be

under this condition, set the line marked 50 on the Dividing Scale over the 18.5 line, and at the left hand edge of the indicator, read 6.3" of water as the total actual drop in the line.

The same rule applies on high pressure problems, only the correction is made on the quantity found to be the difference of squares of the absolute pressures.

Daily or Hourly Results:

As mentioned above, the quantities of gas are expressed as so many cu. ft. per hour.

If it is desired to know the daily results, simply set the left edge of the indicator on the hourly flow, using Scale A; read the right hand edge of the indicator and multiply by 10 for the daily flow. (Example: With the left hand edge on 10,000, the right hand edge is over 24,000 — multiply by 10 — equals 240,000—the daily flow.)

To change from daily to hourly flow, set the right hand edge on the daily; read the left hand edge and divide by 10.

As stated above all gas volumes are calculated at a pressure base of 14.4 p.s.i. abs. or 0 pounds p.s.i. gage.

To change to a new pressure base, use the following multipliers:

New Pressure	Base Multiplier
0	1.000
4 oz.	.9829
8 oz.	.9664
1 lb.	.9351
2 lb.	.8780

There are many special problems, such as looped lines, parallel lines, equivalent lengths and different I.D. pipes in series that can be worked on this instrument; and after the operator has used it for a while, the solution of the special problems will become simple.

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P	(P+144) ²	P	(P+144) ²	P	(P+144) ²	P	(P+144) ²	P	(P+144) ²	P	(P+144) ²	P	(P+144) ²	P	(P+144) ²	P	(P+144) ²	P	(P+144) ²
60.0	5535	66.0	6464	72.0	7465	78.0	8538	84.0	9682	90.0	10900	96.0	12188	200	45967	600	377487		
.1	5550	.1	6480	.1	7482	.1	8556	.1	9702	.1	10920	.1	12210	205	48136	610	389875		
.2	5565	.2	6496	.2	7499	.2	8575	.2	9722	.2	10941	.2	12232	210	50355	620	402463		
.3	5580	.3	6512	.3	7517	.3	8593	.3	9742	.3	10962	.3	12254	215	52624	630	415251		
.4	5595	.4	6529	.4	7534	.4	8611	.4	9761	.4	10983	.4	12276	220	54943	640	428239		
.5	5610	.5	6545	.5	7552	.5	8630	.5	9781	.5	11004	.5	12298	225	57312	650	441427		
.6	5625	.6	6561	.6	7569	.6	8649	.6	9801	.6	11025	.6	12321	230	59731	660	454815		
.7	5640	.7	6577	.7	7586	.7	8668	.7	9821	.7	11046	.7	12343	235	62200	670	468403		
.8	5655	.8	6593	.8	7604	.8	8686	.8	9841	.8	11067	.8	12365	240	64719	680	482191		
.9	5670	.9	6610	.9	7621	.9	8705	.9	9860	.9	11088	.9	12388	245	67288	690	496179		
61.0	5685	67.0	6626	73.0	7639	79.0	8723	85.0	9880	91.0	11109	97.0	12410	250	69907	700	510367		
.1	5700	.1	6642	.1	7656	.1	8742	.1	9900	.1	11130	.1	12432	255	72576	710	524755		
.2	5715	.2	6658	.2	7674	.2	8761	.2	9920	.2	11151	.2	12454	260	75295	720	539343		
.3	5730	.3	6675	.3	7691	.3	8780	.3	9940	.3	11172	.3	12476	265	78064	730	554131		
.4	5746	.4	6691	.4	7709	.4	8798	.4	9960	.4	11193	.4	12499	270	80883	740	569119		
.5	5761	.5	6708	.5	7726	.5	8817	.5	9980	.5	11214	.5	12522	275	83752	750	584307		
.6	5776	.6	6724	.6	7744	.6	8836	.6	10000	.6	11236	.6	12545	280	86671	760	599695		
.7	5791	.7	6740	.7	7762	.7	8855	.7	10020	.7	11257	.7	12567	285	89640	770	615283		
.8	5806	.8	6757	.8	7779	.8	8874	.8	10040	.8	11278	.8	12589	290	92659	780	631071		
.9	5822	.9	6773	.9	7797	.9	8892	.9	10060	.9	11300	.9	12611	295	95728	790	647059		
62.0	5837	68.0	6790	74.0	7814	80.0	8911	86.0	10080	92.0	11321	98.0	12633	300	98847	800	663247		
.1	5852	.1	6806	.1	7832	.1	8930	.1	10100	.1	11342	.1	12655	305	102016	810	679635		
.2	5867	.2	6823	.2	7850	.2	8949	.2	10120	.2	11363	.2	12677	310	105235	820	696223		
.3	5883	.3	6839	.3	7868	.3	8968	.3	10140	.3	11385	.3	12700	315	108504	830	713011		
.4	5898	.4	6856	.4	7885	.4	8987	.4	10160	.4	11406	.4	12723	320	111823	840	729999		
.5	5914	.5	6872	.5	7903	.5	9006	.5	10180	.5	11429	.5	12746	325	115192	850	747187		
.6	5929	.6	6889	.6	7921	.6	9025	.6	10201	.6	11449	.6	12769	330	118611	860	764575		
.7	5944	.7	6906	.7	7939	.7	9044	.7	10221	.7	11470	.7	12791	335	122080	870	782163		
.8	5960	.8	6922	.8	7957	.8	9063	.8	10241	.8	11492	.8	12813	340	125599	880	799951		
.9	5975	.9	6939	.9	7974	.9	9082	.9	10261	.9	11513	.9	12835	345	129168	890	817939		
63.0	5991	69.0	6955	75.0	7992	81.0	9101	87.0	10282	93.0	11535	99.0	12858	350	132787	900	836127		
.1	6006	.1	6972	.1	8010	.1	9120	.1	10302	.1	11556	.1	12881	355	136456	910	854515		
.2	6022	.2	6989	.2	8028	.2	9139	.2	10322	.2	11577	.2	12904	360	140175	920	873103		
.3	6037	.3	7006	.3	8046	.3	9158	.3	10342	.3	11599	.3	12927	365	143944	930	891891		
.4	6053	.4	7022	.4	8064	.4	9178	.4	10363	.4	11621	.4	12950	370	147763	940	910879		
.5	6068	.5	7039	.5	8082	.5	9197	.5	10384	.5	11642	.5	12973	375	151632	950	930067		
.6	6084	.6	7056	.6	8100	.6	9216	.6	10404	.6	11663	.6	12996	380	155551	960	949455		
.7	6100	.7	7073	.7	8118	.7	9235	.7	10424	.7	11684	.7	13019	385	159520	970	969043		
.8	6115	.8	7090	.8	8136	.8	9254	.8	10445	.8	11706	.8	13042	390	163539	980	988831		
.9	6131	.9	7106	.9	8154	.9	9274	.9	10465	.9	11727	.9	13065	395	167608	990	1008819		
64.0	6147	70.0	7123	76.0	8172	82.0	9292	88.0	10486	94.0	11749	100.0	13087	400	171727	1000	1029007		
.1	6162	.1	7140	.1	8190	.1	9312	.1	10506	.1	11771	105	14256	410	180115				
.2	6178	.2	7157	.2	8208	.2	9331	.2	10527	.2	11793	110	15475	420	188703				
.3	6194	.3	7174	.3	8226	.3	9351	.3	10547	.3	11815	115	16744	430	197491				
.4	6209	.4	7191	.4	8245	.4	9370	.4	10568	.4	11837	120	18063	440	206479				
.5	6225	.5	7208	.5	8263	.5	9390	.5	10588	.5	11854	125	19432	450	215667				
.6	6241	.6	7225	.6	8281	.6	9409	.6	10609	.6	11881	130	20851	460	225055				
.7	6257	.7	7242	.7	8299	.7	9428	.7	10629	.7	11902	135	22320	470	234643				
.8	6273	.8	7259	.8	8317	.8	9448	.8	10650	.8	11924	140	23839	480	244431				
.9	6288	.9	7276	.9	8336	.9	9467	.9	10670	.9	11946	145	25408	490	254419				
65.0	6304	71.0	7293	77.0	8354	83.0	9487	89.0	10691	95.0	11968	150	27027	500	264607				
.1	6320	.1	7310	.1	8372	.1	9506	.1	10712	.1	11990	155	28696	510	274995				
.2	6336	.2	7327	.2	8390	.2	9526	.2	10732	.2	12012	160	30415	520	285583				
.3	6352	.3	7344	.3	8409	.3	9545	.3	10753	.3	12034	165	32184	530	296371				
.4	6368	.4	7361	.4	8427	.4	9565	.4	10774	.4	12056	170	34003	540	307359				
.5	6384	.5	7379	.5	8446	.5	9584	.5	10795	.5	12078	175	35872	550	318547				
.6	6400	.6	7396	.6	8464	.6	9604	.6	10816	.6	12100	180	37791	560	329935				
.7	6416	.7	7413	.7	8482	.7	9624	.7	10837	.7	12122	185	39760	570	341523				
.8	6432	.8	7430	.8	8501	.8	9643	.8	10858	.8	12144	190	41779	580	353311				
.9	6448	.9	7448	.9	8519	.9	9663	.9	10879	.9	12166	195	43848	590	365299				